

SECTION 1: IDENTIFICATION**1.1. Product Identifier**

Product Form: Mixture

Product Name: NinjaTek® Chinchilla™

1.2. Intended Use of the Product

Use of the Substance/Mixture: 3D Printing Filament

1.3. Name, Address, and Telephone of the Responsible Party

Fenner Precision Polymers

311 West Stiegel Street

Manheim, PA 17545

t: 717-665-2421 (Monday - Friday 8:00 am - 5:00 pm EST)

www.ninatek.com**1.4. Emergency Telephone Number**

Emergency Number : +1-703-527-3887 (Monday – Friday, 8:00 a.m. – 5:00 p.m., EST)
 For Chemical Emergency Call CHEMTREC day or night
 Within USA and Canada: 1.800.424.9300
 Mexico: 1.800.681.9531
 Outside USA and Canada: 1.703.527.3887 (collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION**2.1. Classification of the Substance or Mixture**

Not classified

2.2. Label Elements**GHS-US Labeling**

No labeling applicable according to 29 CFR 1910.1200.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1. Substance**

Not applicable

3.2. Mixture

Name	Synonyms	Product Identifier	%	GHS US classification
Thermoplastic elastomer		(CAS-No.) Trade Secret	48.5 – 50	Comb. Dust
Thermoplastic polyester elastomer		(CAS-No.) Trade Secret	48.5 – 50	Comb. Dust
Titanium dioxide	C.I. 77891 / C.I. Pigment White 6 / Titanium oxide (TiO ₂) / CI 77891 / Titanium(IV) oxide / C.I. Pigment White 7 / Pigment White 6 / Titanium dioxide nanoparticles / TITANIUM DIOXIDE / Titanium oxide / Titanium dioxide(2)	(CAS-No.) 13463-67-7	≤ 3.4	Not classified
Thermoplastic compound		(CAS-No.) Trade Secret	> 5	Comb. Dust
Carbon black	C.I. 77266 / C.I. Pigment Black 6 / C.I. Pigment Black 7 / Carbon blacks / Lampblack / Vegetable carbon / Microjet Black CW / Pigment Black 7 / Coal soot / Coal soots / Channel black / Bonjet Black CW / D and C Black No. 4 / Black carbon / Carbon Black / CARBON BLACK / D and C Black No. 2	(CAS-No.) 1333-86-4	≤ 1	Comb. Dust

C.I. Pigment Blue 15	Copper phthalocyanine / Copper, (phthalocyaninato(2-))- / Copper, [29H,31H-phthalocyaninato(2-)-.kappa.N29,.kappa.N30,.kappa.N31,.kappa.N32]-, (SP-4-1)- / Copper, [29H,31H-phthalocyaninato(2-)-N29,N30,N31,N32]-, (SP-4-1)- / [Phthalocyaninato(2-)] copper / C.I. 74160 / 29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper / PIGMENT BLUE 15 / Pigment Blue 15 / Phthalocyanine Blue / C.I. Pigment Blue 15:1 / C.I. Pigment Blue 15:3 / C.I. Pigment Blue 15:4 / (29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32)copper / (29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32)copper (SP-4-1) / C.I. Pigment Blue 15:2 / Copper, phthalocyanine / CI 74160 / PIGMENT BLUE 15:1 / Copper, phthalocyaninato- / Phthalocyanine blue	(CAS-No.) 147-14-8	≤ 0.3	Comb. Dust
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Full text of H-phrases: see section 16

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists. Seek medical attention for thermal burns.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists. Obtain medical attention for thermal burns.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: During processing, inhalation of fumes may cause dizziness and/or irritation to the eyes, nose, and throat. Hot molten product will cause thermal burns to the skin.

Symptoms/Injuries After Inhalation: When heated, material emits irritating fumes.

Symptoms/Injuries After Skin Contact: May cause thermal burns. For particulates and dust: Prolonged exposure may cause skin irritation.

Symptoms/Injuries After Eye Contact: May cause thermal burns. For particulates and dust: May cause slight irritation to eyes.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures. If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Nitrogen oxides. Hydrogen cyanide. Isocyanates. Silicon oxides. Formaldehyde. Organic acids. Smoke.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: For particulates and dust: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Recover the product by vacuuming, shoveling or sweeping. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Precautions for Safe Handling: For particulates and dust: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong oxidizers.

7.3. Specific End Use(s)

3D Printing Filament

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Titanium dioxide (13463-67-7)		
USA ACGIH	ACGIH OEL TWA	10 mg/m ³
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA NIOSH	NIOSH REL (TWA)	2.4 mg/m ³ (CIB 63-fine) 0.3 mg/m ³ (CIB 63-ultrafine, including engineered nanoscale)
USA IDLH	IDLH	5000 mg/m ³
USA OSHA	OSHA PEL (TWA) [1]	15 mg/m ³ (total dust)
Carbon black (1333-86-4)		
USA ACGIH	ACGIH OEL TWA	3 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans
USA NIOSH	NIOSH REL (TWA)	3.5 mg/m ³ 0.1 mg/m ³ (Carbon black in presence of Polycyclic aromatic hydrocarbons)
USA IDLH	IDLH	1750 mg/m ³
USA OSHA	OSHA PEL (TWA) [1]	3.5 mg/m ³

8.2. Exposure Controls

Appropriate Engineering Controls

: Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

: Gloves. Protective clothing. Protective goggles.



Materials for Protective Clothing

: Chemically resistant materials and fabrics.

Hand Protection

: Wear protective gloves.

Eye and Face Protection

: Chemical safety goggles.

Skin and Body Protection

: Wear suitable protective clothing.

Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Thermal Hazard Protection

: If material is hot, wear thermally resistant protective gloves.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: White, Black, Blue, Grey Solid (Monofilliment)
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting Point	: 155 – 225 °C (311 – 437 °F)
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: > 662 °C (1223.6 °F) closed cup
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Solubility	: Water: Insoluble
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

9.2. Other Information

No additional information available

SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2. Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, and incompatible materials.
- 10.5. Incompatible Materials:** Strong oxidizers.
- 10.6. Hazardous Decomposition Products:** Thermal decomposition may produce: Irritating or toxic vapors.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified

NinjaTek® Chinchilla™

Safety Data Sheet

*** DRAFT ***

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Titanium dioxide (13463-67-7)	
LD50 Oral Rat	> 10000 mg/kg
Carbon black (1333-86-4)	
LD50 Oral Rat	> 8000 mg/kg
C.I. Pigment Blue 15 (147-14-8)	
LD50 Oral Rat	> 10000 mg/kg
LD50 Dermal Rat	> 5000 mg/kg

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Titanium dioxide (13463-67-7)	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
Carbon black (1333-86-4)	
IARC group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: When heated, material emits irritating fumes.

Symptoms/Injuries After Skin Contact: May cause thermal burns. For particulates and dust: Prolonged exposure may cause skin irritation.

Symptoms/Injuries After Eye Contact: May cause thermal burns. For particulates and dust: May cause slight irritation to eyes.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Not classified.

Carbon black (1333-86-4)	
EC50 - Crustacea [1]	5600 mg/l (Exposure time: 24 h - Species: Daphnia magna)

12.2. Persistence and Degradability

NinjaTek® Chinchilla™	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

NinjaTek® Chinchilla™	
Bioaccumulative Potential	Not established.

C.I. Pigment Blue 15 (147-14-8)	
BCF Fish 1	0.3 – 11
Partition coefficient n-octanol/water (Log Pow)	6.6 (at 25 °C)

12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

- 14.1. In Accordance with DOT** Not regulated for transport
14.2. In Accordance with IMDG Not regulated for transport
14.3. In Accordance with IATA Not regulated for transport

SECTION 15: REGULATORY INFORMATION**15.1. US Federal Regulations****Titanium dioxide (13463-67-7)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Carbon black (1333-86-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

C.I. Pigment Blue 15 (147-14-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory


15.2. US State Regulations**Titanium dioxide (13463-67-7)**

U.S. - New Jersey - Right to Know Hazardous Substance List
 U.S. - Pennsylvania - RTK (Right to Know) List
 U.S. - Massachusetts - Right To Know List

Carbon black (1333-86-4)

U.S. - New Jersey - Right to Know Hazardous Substance List
 U.S. - Pennsylvania - RTK (Right to Know) List
 U.S. - Massachusetts - Right To Know List

California Proposition 65

 **WARNING:** This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer.
 For more information go to www.P65Warnings.ca.gov.

Chemical Name (CAS No.)	Carcinogenicity	Developmental Toxicity	Female Reproductive Toxicity	Male Reproductive Toxicity
Titanium dioxide (13463-67-7)	X			
Carbon black (1333-86-4)	X			

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 03/30/2021

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

GHS Full Text Phrases:

Comb. Dust	Combustible Dust
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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.