

Voron 2.4 (350 x 350) Base Kit Packing List

Category	Item	QTY Packed
Fasteners	M5x40 SHCS	22
	M5x30 BHCS	15
	M3x30 SHCS	20
	M5x10 BHCS	33
	M5x16 BHCS	31
	M5 Hexnut	16
	M5 T-nut HNTAJ5-5	62
	M3 T-nut HNTAJ5-3	64
	M3 Threaded Insert	66
	M3x12 SHCS	9
	M5 1mm Spacer	340
	M2x10	12
	M3x40 SHCS	26
	M3 Washer	2
	M3x20 SHCS	25
	M3x16 SHCS	19
	M3x8 SHCS	95
	M3 Hexnut	8
	M4 Knurled Nut (DIN 466-B)	4
	M3 Hammer Head T-nuts	1
	M4x6 BHCS	6
	M3x6 BHCS	2
	M3 x 8 FHCS	6
Motion	GT2 20T Pulley (5mm ID 6mm W)	3
	F695 Bearing	20
	GT2 20T Toothed Idler (5mm ID 6mm W)	2

	GT2 20T Toothed Idler (5mm ID 9mm W)	4
	625 Bearing	12
	5x60mm Shaft	4
	GT2 16T Pulley (5mm ID 6mm W)	4
	GT2 80T Pulley (5mm ID 6mm W)	4
	GT2 20T Pulley (5mm ID 9mm W)	4
	GT2 Belt Loop (6mm W) - 188mm	4
	GT2 Open Belt LL-2GT-9 (9mm wide) - 1110mm	4
	BMG Extruder Components Kit	1
	Linear Rail MGN9H 400mm	8
Electronics	NEMA17 Motor 17HS19-2004S	6
	Z Switch Endstop and cable	1
	PL-08N Inductive Probe	1
	40x40x20 Centrifugal Fan (24V)	1
	40x40x10 Axial Fan (24V)	1
	Mini 12864 Display	1
	Inlet Power Socket IEC320 C14	1
	Keystone CAT6 Insert (Optional)	1
	60x60x20 Fan (24V)	1
	Spiderboard V1.1	1
	TMC2209 Stepper Motor Driver	7
	USB Cable A-male B-male	1
	Raspberry Pi 3 B+	1
	Mean Well LRS-200-24 PSU	1
	Omron G3A-210B-DC5 SSR	1
	DIN Rail Mount Bracket for G3A SSR	1
	C13 Power Cord	1
	Thermal Fuse (120C)	1
	NEMA17 Motor 17HS08-1004S	1

Vibration Management	Rubber Compressor Foot	4
Frame	OpenBuilds Angle Corner Connector	4
	Misumi HFSB5-2020-340	1
	DIN 3 Rails (35mm W) - 470mm	2
	Misumi HFSB5-2020-430	1
	Misumi HFSB5-2020-450	2
	Misumi HFSB5-2020-470-TPW	10
	Misumi HFSB5-2020-530-LCP-RCP	4
Misc	Bowden Tube 100mm Piece (For Spool Holder)	1
Cables	Nylon Cable Ties 4"	21
	10x10 Generic Cable Chain (405mm)	2
	10x15 Generic Cable Chain (545mm)	1
Panels	Coroplast Sheet - 470x470x4 mm	2
	Coroplast Sheet - 484x504x4 mm	1
	Acrylic Sheet Clear - 242x504x2.5 mm	2
	Acrylic Sheet Clear - 484x504x2.5 mm	2
	Acrylic Sheet Clear - 484x484x2.5 mm	1
Buildplate	3M 468MP Adhesive Sheet - 14"x14" / Magnetic Sticker	1
	14"x14" Powder Coated PEI Build Plate	1
	MIC6 5/16" Plate - 14"x14"	1
	Keenovo Silicone AC Heater w/ thermistor - 300x300mm (650W)	1
	Hex Wrenches	1