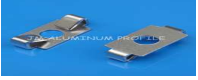
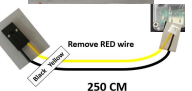


Big-120X Packing List		
Type	Number of Boxes	Boxes Names
Base	6	MTL,Main+SUP,PRF,Motion, BED,BED
Base + Secondary Printhead	7	MTL, Main+SUP, PRF, Motion, BED,BED, 2nd
Base + Enclosure	8	MTL, Main, PRF, Motion, BED,BED, ENC1, ENC2
Base + Secondary + Enclosure	9	MTL, Main, PRF, Motion, BED,BED, 2nd, ENC1, ENC2
Casters	+1	
Rails Upgrade	+1	

120X-Main				
Item	Bag	Packing List	Picture	Qty
1	ELC	Electronic Box		1
2		PanelDue7i		1
3	Motors	Motech Stepper Motor 60mm		7
4		Motech Stepper Motor 40mm		1
5	Cables	X Motor Cable	IGUS Cables	1
6		Y Motor Cable		1
7		Z Motor Cable Right		1
8		Z Motor Cable Left		1
9		LCD screen Cable		1
10		Extruder Motor Cable		1
11		End Stop (Y Axis)		1
12		End Stop (X Axis)		1
13	Power Supply	Power Supply		1
14		Power Cord		3
15	Bltouch	Bltouch		1
16		M3 12 mm Screws		2
17		M3 Nylock Nut		2

18	Mechanical Parts	KFLO8 Pillow Bearing Flange		4
19		SHF12		8
20		LMKL12UU		4
21		GT2 Pulley W10 T16 B5		7
22		GT2 Pulley W10 T40 B8		4
23		GT2 Idler W10 T20 B5		3
24		GT10 Black Belt 4 Meter - X axis		2
25		GT10 Black Belt 2 Meter - Y axis		1
26		GT2 Belt Closed Loop 200mm		4
27		2020 Corners Bracket		4
28		4040 Corners Bracket		2
29		V Slot Black Angle Corner Connector		2
30		4040 Fastener Joint M8		16
31		Plastic Spacer M5x9x5mm		8
32		Belt Clamp		6
33	Legs	Articulated Plastic Legs		4
34	Tools	Allen Keys Set		1
35		7mm Nozzle Spanner		1

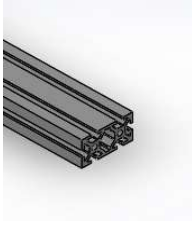
36	NECESSITIES	Thin Oil - 20 cc		1
37		Zip Ties(100pc)		1
38	Main HotEnd	Silicon Socket Volcano Oragne		1
39		E3D Volcano EXTRA Nozzle - 1.75mm x 0.40mm	Number of Dots:4 	1
40		E3D Volcano EXTRA Nozzle - 1.75mm x 0.60mm	Number of Dots:0 	1
41		E3D Volcano EXTRA Nozzle - 1.75mm x 0.8mm	Number of Dots:1 	1
43		4040 mm fan		1
44		E3D v6 Heat Break		1
45		Volcano Heat Block		1
46		Titan Aero Extruder Box		1
47		M3 35 mm screws half threaded		3
48		Heater		1
49		Blower Fan		1
50		Printed Part Hotend 1 Blower Fan		1
51		Filament Sensor		1
52		Filament Sensor Cable		1
53		PTFE Guide 2.5 meter		1
54		PTFE Guide 0.5 meter		1

55	Filament	PG-4-6 Pneumatic connector		2
56		Black Wire Cable House		5
57		Spool Mount		1
58		Spool Mount Nut		3
59		4040 Plastic Cover		1
60	Extra	Grounding Cable		1
61		C14		1
62		Sticker		3
63		Hook		1
64	Screws	Calibration JIG		2
65		M2.5 x 16	M2.5	5
66		M3 x 6	M3	12
67		M3 x 8		75
68		M3 x 10		60
69		M3 x 20		2
70		M3 x 12 Flanged head		5
71		M4 x 8		10
72		M4 x 10		10

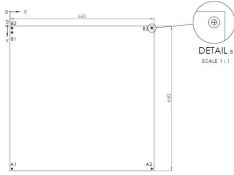
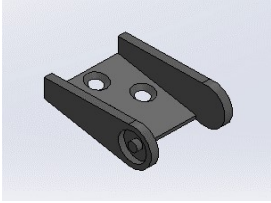
73		M4 x 12	M4	20
74		M4 x 14		20
75		M4 x 25		2
76		M4 x 8 Conic		8
77		M4 x 10 Conic		2
78		M5 x 8	M5	30
79		M5 x 12		45
80		M5 x 16		10
		M5 x 20		16
77		M5*50		4
78		M5 x 8 Low Profile		15
79		M5 x 12 Low Profile		90
	Screws & Nuts			
80		M5 x 12 Conic		10
81		M5 x 8 Conic Black		1
82		M5 x 12 Conic Black		1
83		M5 x 8 Button		15
84		M8*25-Button		16
85		M8*16-Button		10

86		M2.5 Nut		5
87		M3 Nut		5
88		M7 Nut		1
89		M5 Nylock		4
90		4040-M5 T nut		150
91		4040-M8 T nut		10
92		2020-M5 T nut		70
93		2020-M3 T nut		15
94		4040-M3-Hammer Head		50
95		M3 metal Shim		45
96		M3 spring metal shim		70
97		M5 Shim Nylon		10
98		M5 Shim Metal		10
99		M3 spacer female-male-5mm		4

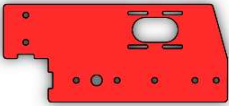
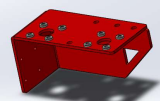
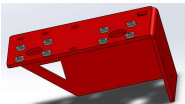
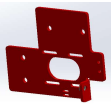
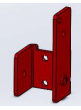
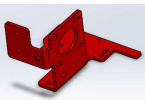
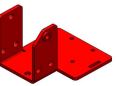
120X-PRF

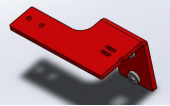
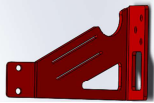
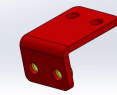
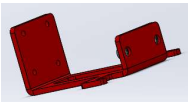
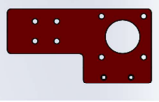
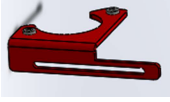
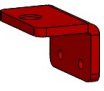
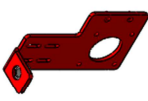
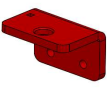
Item	Packing List	Picture	Qty
1	40x40 L1550		2
2	40x40 L1470		2
3	40x40 L1470 - no drills		1
4	40x40 L800		4
5	40x40 L800 - no drills		1
6	40x40 L990		4
7	4040 Black Extrusion Profile - 400 mm		2
8	20X20 L620 MID		1
9	20X20 L790		1
10	20X40 L1544		2
11	20X40 L620		2
12	20X40 L1470		2
13	MGWH9 - 1350 mm		2
14	MGWH9- 700 mm		1
15	Front Panel		1
16	Back Panel		1

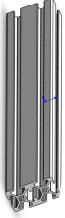
120X-Motion

Item	Packing List	Picture	Qty
1	SFU1204 Ball Screw		4
2	12mm Smooth Rod		4
3	Aluminium Plate		2
4	PEI Sheet		2
5	Drag Chain , 60 Links		1
6	Drag Chain , 31 Links		1
7	Drag Chain End Connector		4
8	Black T Slot Plastic Cover		6

MODIX-MTL

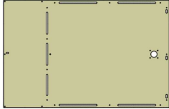
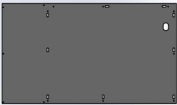
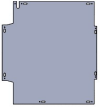
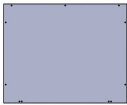
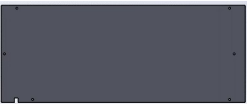
#	#	Description	Picture	Amount in kit
1	601-02-01-0001	Z axis bottom - Smooth rods		4
2	601-02-01-0002	Z axis midd - Smooth rods		2
3	601-02-01-0003	Z axis midd - Smooth rods - Mirror		2
4	601-02-01-0004	Z axis top		4
5	601-02-02-0001	X motor back		1
6	601-02-02-0002	X motor front		1
7	601-00-02-0003	X axis idler		1
8	601-00-02-0004	X axis idler - mirror		1
9	601-00-03-0001 v2	LCD bracket		1
10	601-00-03-0002	LCD L bracket		2
11	601-00-00-0001	Filament sensor bracket		2
12	601-00-00-0002	Spool holder bracket		2
13	601-00-00-0003	Drag Chain holder		1
14	601-01-01-0001	Y motor bracket		1
15	601-01-01-0002	Y idler bracket		1

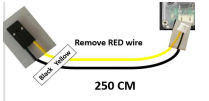
16	601-01-01-0003	Y endstop bracket		1
17	601-01-01-0004	Y axis drag chain bracket		1
18	601-01-01-0005	Y idler bracket support		1
19	601-01-00-0001	Y axis rails bracket		1
20	601-01-00-0002	Y axis belt bracket		1
21	601-01-00-0003	Edge base bracket		1
22	601-01-00-0004	Cables cover - 1		1
23	601-01-00-0005 v2	Cables cover - 2		1
24	601-01-00-0006	Bed leveling bracket		1
25	601-01-02-0001	Primary extruder		1
26	601-01-02-0002	Primary extruder blower fan		1
27	601-01-02-0003	Primary extruder PTFE bracket		1
28	601-01-03-0001	Secondary extruder bracket		1
29	601-01-03-0002	Secondary blower fan bracket		1
30	601-01-03-0003	Secondary thumbscrew bracket		1
31	601-01-03-0004	Secondary PTFE bracket		1

120X-ENC1				
Item	Bag	Packing List	Picture	Qty
1	Components	inner bracket slot 6 for 2020 profile		45
2		2020 corner brackets		4
3		Hinge for 20/40 profile		4
4		2020 Hinge		4
5		Handle		4
6		2020 Profile Plastic Cover		2
7		Magnet		4
8		LED Strip		1
9	Bottom support	40x40 L800 - no drills		1
10	Profiles - Lid	20X20 L200		2
11		20X20 L280		2
12		20X20 L300		6
13		20X20 L875		2
14		20X20 L1505		2
15		20X20 L1510		1
16		20X20 L1505 with holes		1
17		20X40 L200		1
18		20X40 L280		1
19		20X40 L300		1
20		20X40 L600		1
21		20X40 L1510		1
22	Profiles - Door	20X20 L730.5		4
23		20X20 L662		2

24		20X20 L662 - with holes		2
25	Bottom Profile components	4040 Corners Bracket		4
26		M8 16mm screw		8
27		M8 4040 T-nut		8
28	Panels Bag	M5 x 8 Low Profile		80
29		M5 x 12 Low Profile		85
30		M5 x 12 Conic Black screw		10
31		M5 4040 Tnuts		85
32		M5 2020 Tnuts		80
33	Components Screws	M4 x 25 screw	M4	2
34		M5 x 8 screw	M5	12
35		M5 x 16		8
36		M5 x 8 Conic screw		16
37		M5 x 12 Conic screw		4
38		M5 2020 Tnuts		30
39		M5 x 25 screw	M5	4
40	Doors screws	M5 x 8 ConicBlack		8
41		M5 x 12 ConicBlack		8
42		M5 4040 Tnuts		8
43		M5 2020 Tnuts		8
44	Metal	601-00-01-0001		3
45		601-00-01-0002		3
46		601-00-01-0006		2

120X-ENC2

#	#	Description	Picture	PCS
1	601-02-04-0003	Front Left Panel		1
2	601-02-04-0004	Front Right Panel		1
3	601-02-05-0001	Side Panel		2
4	601-03-05-0001	Back Panel 1 - 120X		1
5	601-03-05-0002	Back Panel 2 - 120X		1
6	601-03-05-0003	Bottom Panel 1 - 120X		1
7	601-03-05-0004	Bottom Panel 1 - 120X		1
8	601-03-06-0001	Top Lid Back Panel - 120X		2
9	601-03-06-0002	Pivot Lid Top-120X		2
10	601-03-06-0003	Pivot Lid Front		2
11	601-03-04-0003	Door-120X		2
12	601-03-07-0001	Top Cover 1 - 120X		1
13	601-03-07-0002	Top Cover 2- 120X		1
14	601-03-07-0003	Top Cover 3- 120X		1
15	601-03-07-0004	Top Cover 4- 120X		1
16	601-00-01-0005	Air filter cover		3

BIG60-2nd				
Item	Bag	Packing List	Picture	Qty
1	Filament Sensor	Filament Sensor		1
2		Filament Sesor Screws		1
3		Filament Sensor Cable		1
4	Main	Spool Mount		1
5		Spool Mount Nut		3
6		PTFE Guide 1.5 meter		1
7		PTFE Guide 1.5 meter		1
8	Motor	PG-4-6 Pneumatic connector		2
9		Motech Stepper Motor 40mm		1
10		Extruder Motor Wire	IGUS cable	1
11	2nd HotEnd	E3D secondary printhead		1
12	Hollow Screw	Hollow Screw		1
13		M8 Nylock nut		1
14		M3 x 8 mm screw	M3	10
15		M3 metal shim		10
16		M4 x 8 mm screw	M4	2
17		M4*25		2

Casters				Rails Upgrade			
Item	Packing List	Picture	Qty	Item	Packing List	Picture	Qty
1	Casters		4	1	MGWH9 Rail - 850mm		4
2	40 mm open end spanner		1	2	4040-M3-Hammer Head		70
				3	M3 spring metal shim		70
				4	M3 metal Shim		20
				5	M3 x 8	M3	20
				6	M3 x 10		70